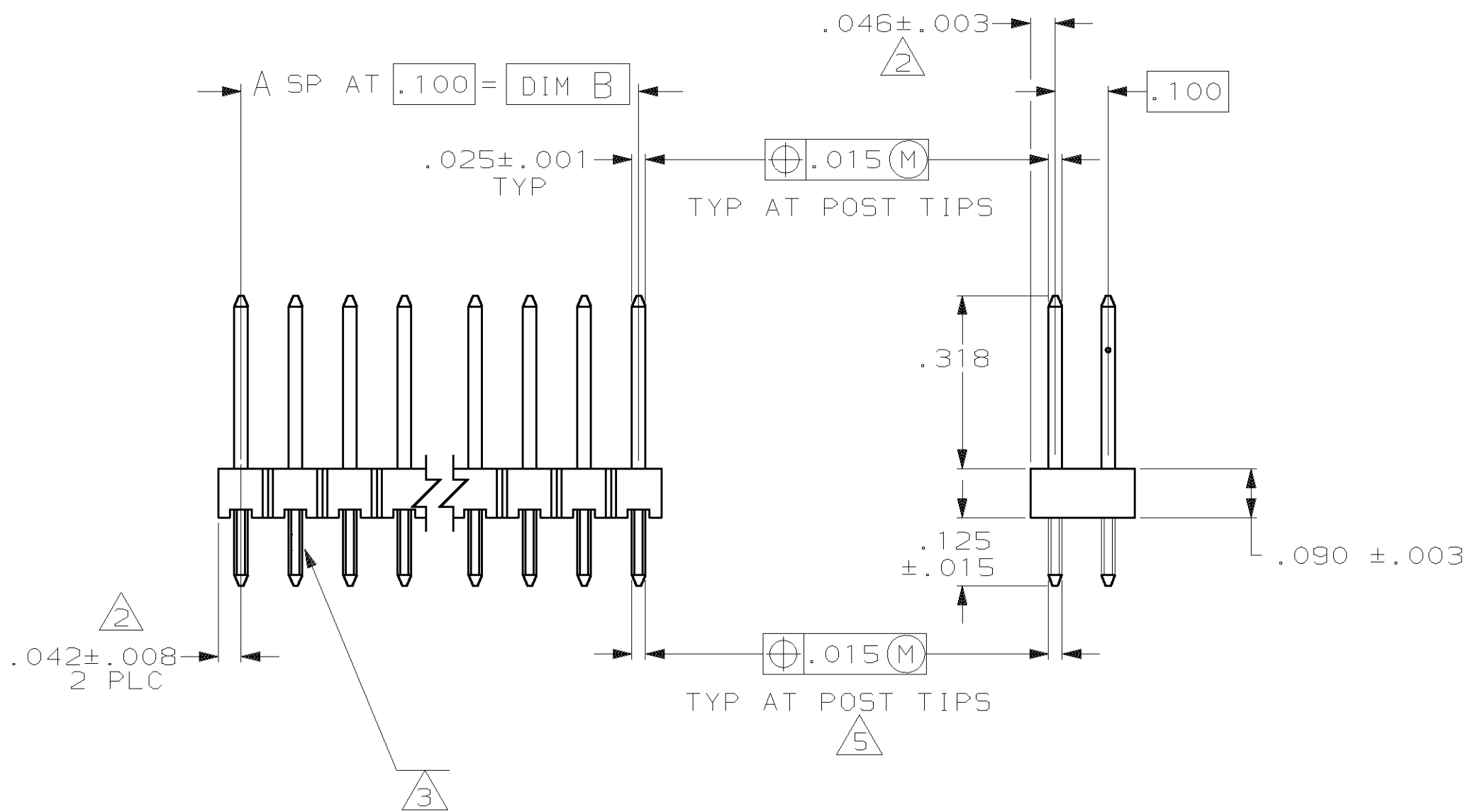
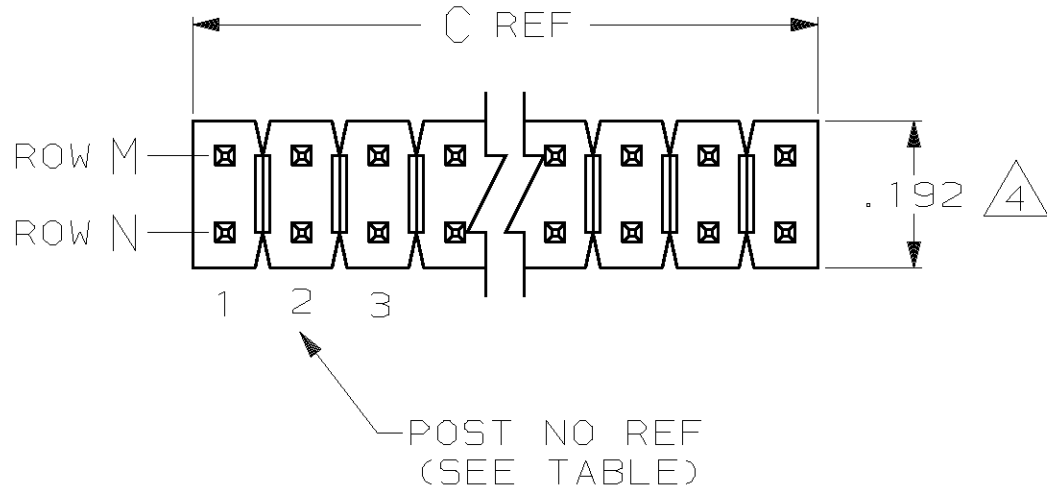
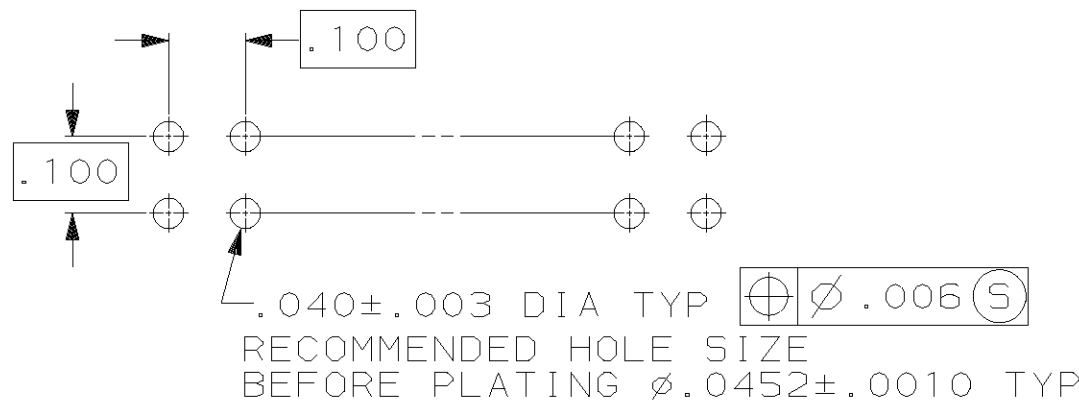


LOC	DIST	P	F	ZONE	LTR	REVISIONS			
AD	39					DESCRIPTION	DATE	APPD	
				K		REV PER 063C-0249-99	03FEB99	JG	
				L		REV PER EC 063C-0495-03	09MAR04	JG	



- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- FOR 2 POSITION PART ONLY, THE NOTED DIMENSION IS .184±.016.
- ⌀.020 (M) FOR KINKED TAILS.



RECOMMENDED HOLE LAYOUT

3.984	3.900	39	80	2-104434-0
2.984	2.900	29	60	1-104434-9
2.484	2.400	24	50	1-104434-8
1.984	1.900	19	40	1-104434-7
1.684	1.600	16	34	1-104434-6
1.484	1.400	14	30	1-104434-5
1.384	1.300	13	28	1-104434-4
1.284	1.200	12	26	1-104434-3
1.184	1.100	11	24	1-104434-2
1.084	1.000	10	22	1-104434-1
.984	.900	9	20	1-104434-0
.884	.800	8	18	104434-9
.784	.700	7	16	104434-8
.684	.600	6	14	104434-7
.584	.500	5	12	104434-6
.484	.400	4	10	104434-5
.384	.300	3	8	104434-4
.284	.200	2	6	104434-3
.184	.100	1	4	104434-2
.084	—	—	2	104434-1
C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON : 2 PLC DEC ± .005 3 PLC DEC ± .005 ANGLES ± -		DR 6-28-88 H MOLL	AMP AMP INCORPORATED Harrisburg, Pa. 17105 NAME HEADER ASSY, MOD II, BREAKAWAY, DBL ROW, .100X.100CL, VERT, .025 50 POSTS, WITH RETENTION FEATURE		
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK POST: PHOSPHOR BRONZE		CHK 6-28-88 R FEIDT			
FINISH .000100-.000200 MATTE TIN-LEAD OVER .000050 NICKEL ON ENTIRE POST		APPD 6-28-88 R FEIDT			
.000100-.000200 MATTE TIN-LEAD OVER .000050 NICKEL ON ENTIRE POST		APPD 6-28-88 W T PARKER	PRODUCT SPEC —	SIZE D 00779	DRAWING NO 104434
		APPLICATION SPEC —	WEIGHT —	SCALE 4:1	SHEET 1 OF 1